

MACHINE TOOLS

MACHINE











Engineering the Future

The Dener Machinery Company was established and began its business activities in the Kayseri's industrial zone in 1974. Since its inception, the company has been a market leader in Turkey for CNC Sheet-Metal-Working industry with the decades of experiences, including expert teams in their respective fields. Based on the company's core value of customer satisfaction and seamless service philosophy, it has been manufacturing and marketing higher quality sheet-metal-working machinery from Kayseri to worldwide to contribute to the global economy.

TAKSAN Metal-Cutting-Machinery company was established in 1975 on a 232.000m2 covered area and 1.850.000m2 open area for Metal-Cutting-Machinery company acquired Taksan-Metal-Cutting Machinery Company in 2016, and under the DNRdema brand name, it began manufacturing upper segment Metal-Cutting-Machinery since 2016. The Dener Corporation is a cutting-edge and rising company. As a result of DNRdema's expertise and the 21st century's innovative approach, it has continued, with diligent researches to be among one of the world's leading manufacturer. Dener Corporation has been manufacturing for industries in both CNC Metal-Cutting machinery and CNC Sheet-Metal-Working machinery.

The company consist of skilled employee, experienced engineers, and a dedicated R&D team. At the speed Dener Corporation is moving forward, it will surely to be a Global Brand, operating with the latest technology for designing and manufacturing machinery. It will create new trends for the industry and raise customer's expectations.



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CNC VERTICAL MACHINING CENTERS

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Our CNC Vertical Machining Centers assure to achieve optimal performance for all kinds of workpiece. DNR dema is offering longtime industry experiences to meet a wide range of operational needs from high-precision milling under all conditions for drilling, pocketing, boring, screw-cutting to tapping. Furthermore, ergonomical Lcd screen panel with CNC controlling simplifies manual programming and data entry for the machines.

- Custom made double nut screws with high precision and no backlash
- Fast and smooth automatic tool changer system
- Direct drive coupling spindles with high accuracy and rigidity
- High Precision, economical and linear motion
- Effective and smooth motion on linear guide rails or box way rails
- Excellent accuracy of positioning and high-precision for repetitiveness
- Meehanite casting with annealed & stress relieved
- Ensuring quiet, stable and accurate cutting
- Free of charge for assembling machines and educational support domestically
- On-time service with spare parts and delivery



Standard Equipments

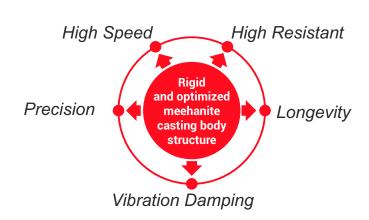
- ✓ Mitsubishi M80A-8A (15" LCD multi-touch colour screen panel)
- ✓ Simple programming function (Navi-Mill)
- ✓ BT 40/10.000 rpm direct drive coupling spindles
- ✓ BT 40 arm type 24 tool storage ATC
- ✓ C3 class double nuts ball-screw
- ✓ Ball type or roller linear motion guide
- ✓ Fully enclosed splash guard
- ✓ Screw-Steelbelt type chip conveyor with chip bucket
- ✓ Centralized automatic lubricating (X/Y/Z)
- ✓ Spindle cooling system
- ✓ Cooland nozzle around spindle
- ✓ Oil Skimmer
- ✓ Rigid tapping
- ✓ Washing the chips system inside cabin
- ✓ Heat exchanger for electrical cabinet
- √ Transformer 380/200 v 3 Phase 50/60 Hz
- ✓ LED work light / Program light
- ✓ Air gun / Coolant gun
- ✓ Coolant equipment
- ✓ Remote Handwheel
- √ 4th Axis pre-wire (inner cable)
- ✓ Automatic power-off system
- ✓ Foundation bolt kit & Plates
- ✓ Tool box & Tools
- ✓ CE

Optional Equipments

- ✓ FANUC 0i MF (15" LCD colour screen panel)
- ✓ BT 40/12.000 rpm direct type spindle with spindle oil cooler
- ✓ Coolant through-spindle center (30 bar)
- ✓ Air conditioner for electrical cabinet
- ✓ 4th axis with CNC rotary table
- ✓ Tool length measurements (Renishaw)
- ✓ Workpiece measurement (Infrared Ray & Radio systems)



Body Structure



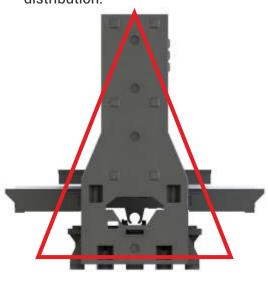
Working Field

Stroke	Х	Υ	Z	
EMV-L1150	1150	600	600	mm
EMV-L1300	1300	700	700	mm
EMV-L1600	1600	700	700	mm
EMV-BG1600	1600	800	800	mm

Rapid Axis Speeds	X	Υ	Z	
EMV-L1150	36	36	36	m/min
EMV-L1300	36	36	36	m/min
EMV-L1600	30	30	24	m/min
EMV-BG1600	15	15	12	m/min

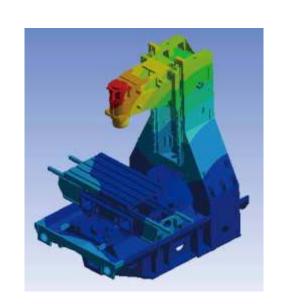
Rigid Structure

Based on the combination of deltoid column and main body provides excellent vibration damping and cutting pressure distribution.



Finite Element Method

By using the finite element method, optimum body structure is obtained.



Work Piece Loading

m	
1000	kg
1200	kg
1200	kg
2200	kg
	1000 1200 1200

Front Door Opening	а	
EMV-L1150	1215	mn
EMV-L1300	1360	mn
EMV-L1600	1660	mn
EMV-BG1600	1660	mn

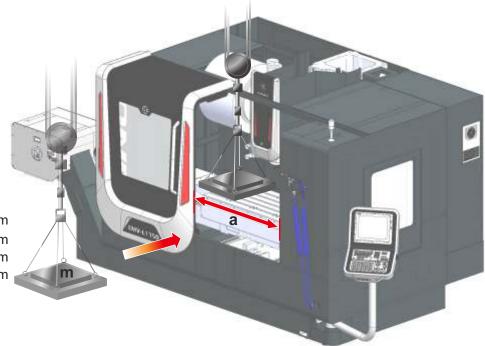
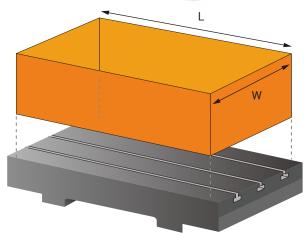


Table Measurement

Table	L	W	
EMV-L1150	1300	600	mn
EMV-L1300	1450	700	mn
EMV-L1600	1750	700	mn
EMV-BG1600	1800	840	mn



Extremely Precise Linear Equipment

Precise positioning, repeatability, minimum friction, rigid linear way and extremely precise, grinded, front loading and without back-lash ball-screw and linear way tools in order to operate quiet.



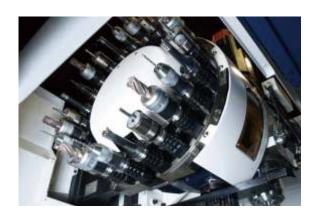
Direct Drive Servo Motors

Direct drive connection between motor and ball-screw shaft without back-lash and precise motion performance.



Tool Changer System

Fast, stable and functional tool changing with 24 tool storage capacity, cam typed and inverter controlled ATC.





Direct-Drive Spindle

Powerful working ability with high heat distribution performance, low vibration, quiet running and easy caring.

	Max. Hız	BT-40	CTS
Std.	10,000 rpm	•	Χ
Opt.	12,000 rpm	•	•
Opt.	15,000 rpm	•	•



Spindle Cooling System (Optional)

Automatic controlled cooling system to prevent thermal deformation and to increase longevity of spindle.





Cooling through Spindle (Optional)

Excellent cutting ability and longevity of spindle with cooling through spindle.



Chip Conveyor

Seamless transportation for metal, fiber, teflon, delrin (POM) etc. materials as long, course, spiral chips.

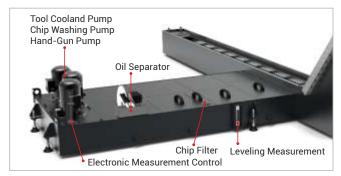






Coolant Tank

500 lt. capacity, self-filtered and functional tank design provides optimum cooling and easy caring.



Chip Bucket

Convertible and braking features provides easy storage and discharge for any kinds of chips.



Control Unit

Easy to use with current and technologic modules, operator friendly interface and ergonomic design.





			EMV-L 1150 (M)	EMV-L 1300 (M)	EMV-L 1600 (M)	EMV-BG 1600 (M)
	X-Axis Travel	mm	1.150	1.300	1.600	1.600
	Y-Axis Travel	mm	600	700	700	800
	Z-Axis Travel	mm	600	700	700	800
TI	Ball Screws X/Y/Z	mm	C3 40	C3 45	C3 45	C3 50
Travel	Distance from spindle center to column	mm	717	770	770	870
	Distance from spindle nose to table top	mm	150~760	130~830	130~830	200~1.000
	Guideway type		Roller Type	Roller Type	Roller Type	Box Way
	Guideways X/Y/Z	mm	34/45/45	34/45/45	34/45/45	·
	Table size (X direction)	mm	1.300	1.450	1.750	1.800
	Table size (Y direction)	mm	600	700	700	840
Working Table	T-Slot (Size/Q'ty/Dist)		18mm/5/100mm	18mm/5/125mm	18mm/5/125mm	22mm/5/150mm
	Table load capacity	kg	1000	1200	1200	2200
	Spindle taper	3	BT 40	BT 40	BT 40	BT 50
Spindle	Spindle speed	rpm	10.000	10.000	10.000	6.000
	Spindle driven sytem		Direct-drive	Direct-drive	Direct-drive	Gear Head
	X/Y-axis rapid feed rate	m/min	36	36	30	15
Feed Rate	Z- axis rapid feed rate	m/min	36	36	24	12
. cca nate	Cutting feed rate	m/min	1~15	1~15	1~15	1~10
	Tool magazine capacity	111/111111	24	24	24	24
	Method of tool exchange		Arm type	Arm type	Arm type	Arm type
	Tool change time (Tool-to-tool)	second	1,3	1,3	1,3	1,3
Tool Magazine	Max. tool diameter	mm	Ø150	Ø150	Ø150	Ø200
	Max.tool lenght	mm	300	300	300	300
	Max.tool length		8	8	8	16
	Positioning accuracy	kg mm	0,004	0,004	0,005	0,006
Accuracy	Repeatability		0,002	0,002	0,003	0,003
	Control system	mm		·	M80 (FCA80H-8A)	M80 (FCA80H-8A)
	· · · · · · · · · · · · · · · · · · ·		M80 (FCA80H-8A)	M80 (FCA80H-8A)	15"	,
	Screen Spindle motor (con./30 min.)	kW	15"			15"
	Spindle motor type	RVV	11/15	11/15	11/15	15/18,5
		N	SJ-V15-09ZT	SJ-V15-09ZT	SJ-V15-09ZT	SJ-V18,5-01ZT
CNC Control & Motors	Spindle motor torque Axis motors X/Y	N-m	70	70	70	95,5
CNC CONTION & MOTORS		kW	3,5	4,5	4,5	LIO7020 DA0
	Axis motors type X/Y		HG354S-D48	HG453S-D48	HG453S-D48	HG703S-D48
	Axis motors torque X/Y	N-m	11,1/22,5/75	14,3/37,2/122	14,3/37,2/122	22,3/49/152
	Axis motor Z	kW	4,5 with brake	7 with brake	7 with brake	7 with brake
	Axis motors type Z		HG453BS-D48	HG703BS-D48	HG703BS-D48	HG703BS-D48
	Axis motors torque Z	N-m	14,3/37,2/90	22,3/49/152	22,3/49/152	22,3/49/152
	Coolant pump	kW-(bar)	0,55 - (2)	0,55 - (2)	0,55 - (2)	0,55 - (2)
Coolant Capacity	Coolant pump for coolant gun	kW-(bar)	0,37-(2)	0,37-(2)	0,37-(2)	0,37-(2)
Motor & Pressure & Volume	Coolant pump for chip cleen	kW-(bar)	0,75-(4)	0,75-(4)	0,75-(4)	0,75-(4)
	Coolant tank capacity	liter	500	500	500	500
Air & Power Supply	Air source	bar	6	6	6	6
,	Power requriment	kVA	32	58	48	58
Machine Size	Machine dimensions LxWxH	mm	4.700x3.400x2.600	5.000x3.500x2.800	6.200x3.800x2.800	6.300x3.900x3.300
	Machine weight (approx.)	kg	6.800	8.000	10.000	15.000

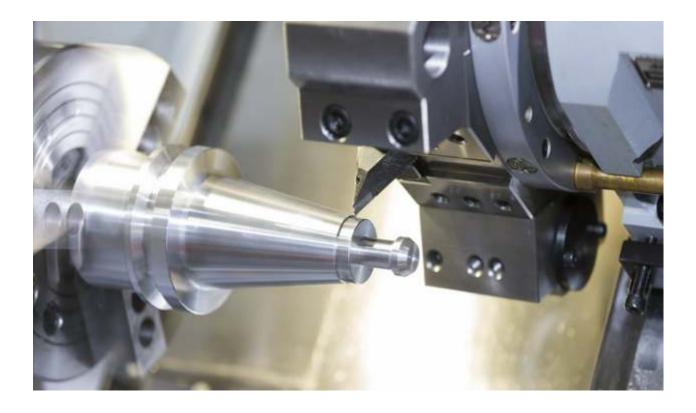
ETH-SERIES CNC LATHE

Overview



DNR dema's horizontal CNC Lathe offers high precision inner and outer diameter workpiece operation such as chamfering, forming, inner and outer screw-cuttings and grooving based on desired shapes and size. Moreover, the C axis feature provides the finest facing operation.

- Custom made double nut screws with high precision and no backlash
- Powerful, faster and smooth automatic turret
- High rigidity shafts established on the extraordinary precise ball bearings
- Linear guide way with multi-point roller type bed provides steady cross traveling
- Excellent accuracy of positioning and high-precision for repetitiveness
- Ensuring quiet, stable and accurate cutting
- 45° Slant-bed, solid cast iron for the mono block body
- Free of charge for assembling machines and educational support domestically.
- On-time service with spare parts and delivery



Standard Equipments

- ✓ FANUC 0i TF-(15" LCD colour screen panel)
- ✓ Roller linear motion guide
- ✓ C3 class double nuts ball-screw
- ✓ BMT type powerful turret
- ✓ Full quarding
- ✓ Steel-belt type chip conveyor with bucket
- ✓ Automatic lubrication
- ✓ Coolant supply equipment
- ✓ Oil Skimmer
- ✓ Transformer 380/200 v 3 Phase 50/60 Hz
- ✓ Foot switch
- ✓ Front door interluck
- ✓ Hydraulic power unit
- √ 6"-12" powerful hydraulic chuck and the soft-hard jaws
- ✓ LED work light/Program light
- ✓ Heat Exchanger for electrical cabinet
- ✓ Remote Hand-wheel
- ✓ Levelling bolts screw and plates
- ✓ Tail stock
- ✓ Tool box & Tools
- ✓ CE

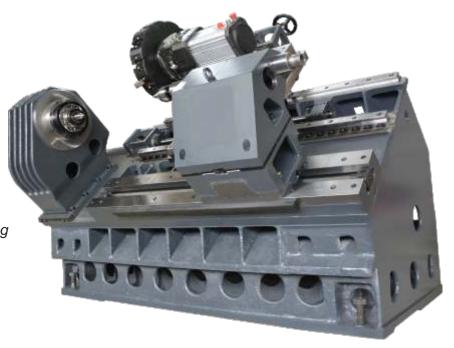
Optional Equipments

- ✓ MITSUBISHI M80A-8A (15" LCD multi-touch colour screen panel)
- ✓ Tool pre-setter
- ✓ Workpiece measurement (in process touch probe)
- ✓ Automatic bar feeder
- ✓ Hydraulic steady rest
- ✓ Air conditioner for electrical box



Body Structure

- ▶ High Speed
- Precision
- ▶ Longevity
- ▶ High Resistance
- Vibration Damping



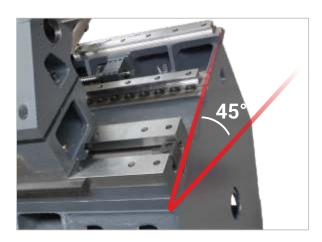
Working Field

Stroke	Х	Z	
ETH-L 6	180	350	mm
ETH-L 8	240	810	mm
ETH-L10	240	810	mm
ETH-L12	265	1250	mm

Axis Speeds	X	Z	
ETH-L 6	36	36	m/min
ETH-L 8	30	30	m/min
ETH-L10	30	30	m/min
ETH-L12	30	30	m/min

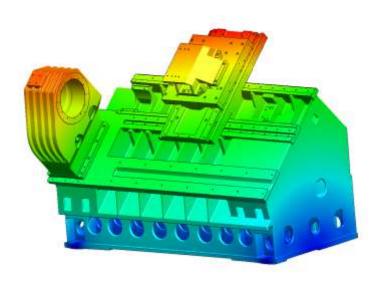
Rigid Structure

Effective damping of cutting force while working with 45° angle due to massive main body structure.



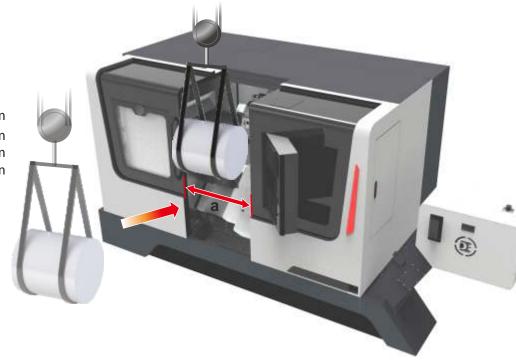
Finite Element Method

By using the finite element method, optimum body structure is obtained.



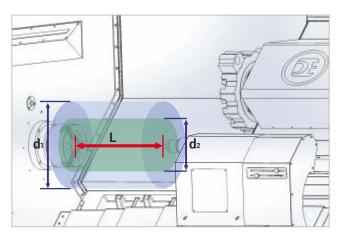
Work Piece Loading

Front Door Opening	а	
ETH-L 6	1215	mm
ETH-L 8	1360	mm
ETH-L10	1660	mm
ETH-L12	1660	mm



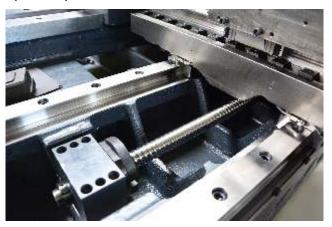
Operating Capacity

Capacity	Ø d 1	Ø d 2	L	
ETH-L 6	520	300	322	mm
ETH-L 8	600	450	650	mm
ETH-L10	600	450	650	mm
ETH-L12	630	460	1100	mm



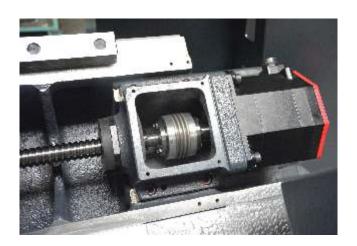
Extremely Precise Linear Equipment

Precise positioning, repeatability, minimum friction, rigid linear way and extremely precise, grinded, front loading and without back-lash ball-screw and linear way tools in order to operate quiet.



Direct Drive Servo Motors

Direct drive connection between motor and ball-screw shaft without back-lash and precise motion performance.



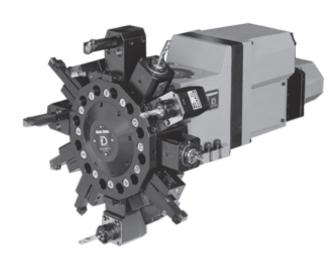
Turret

Fast tool changer, high working performance, precise positioning and powerful hydraulic locking with 12 tool storage electro-mechanic servo controlled slot type turret.



Turret with C Axis (Optional)

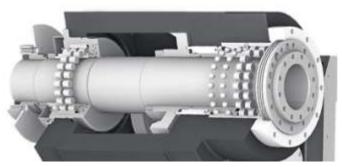
C axis working capability, fast tool changer, high working performance, precise positioning and powerful hydraulic locking with new generation BMT type 12 tool storage (6 of them lively) electro-mechanic servo turret.



Spindle

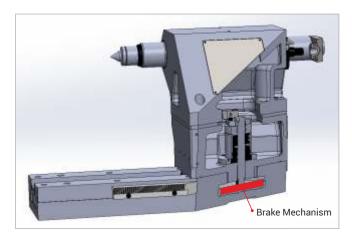
Enhanced with roller linear, possessing high heat distribution performance, low vibration and quiet running capability with high resistance, excellent working.

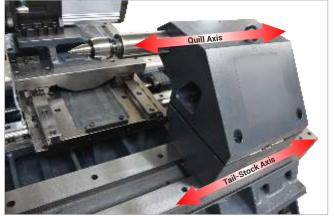




Mobile Tail-Stock

Easy positioning and powerful braking with independent turret from hydraulic controlled axis movement.





Chip Conveyor

Seamless transportation for metal, fiber, teflon, delrin (POM) etc. materials as long, course, spiral chips.

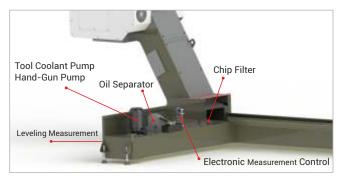






Coolant Tank

140-200 lt. capacity, self-filtered and functional tank design provides optimum cooling and easy caring.



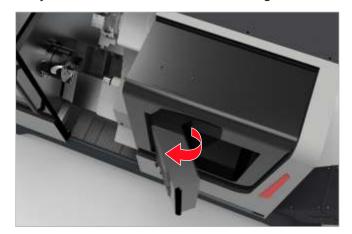
Chip Bucket

Convertible and braking features provides easy storage and discharge for any kinds of chips.



Control Unit

Easy to use with current and technologic modules, operator friendly interface and ergonomic design.





ETH-SERIES CNC LATHE

Page					ETH-L 6 (F)	ETH-LC 6 (F)	ETH-L 8 (F)	ETH-LC 8 (F)	ETH-L 10 (F)	ETH-LC 10 (F)	ETH-L 12 (F)	ETH-LC 12 (F)
Copy thing the properties of the properti		Swing Over Bed		mm	520	520	600	600	600	600	630	630
Max. Turning planemer	Capacity	Swing Over Saddle		mm	300	300	450	450	450	450	460	460
Capacity Capacit		Recommanded Turning Diameter		mm	180	180	210	210	255	255	305	305
Part		Max. Turning Diameter		mm	330	330	400	400	400	400	460	460
Part		Max. Turning Length		mm	322	322	650	650	650	650	1100	1100
Perform Pe		Chuck Size		inc	6	6	8	8	10	10	12	12
Proof-signify Proof-sign		Bar Working Diameter		mm	53	53	66	66	81	81	106	106
Pare Datance Marie M		Bed Slant Angle		degree	45	45	45	45	45	45	45	45
Manual Specifies Assignment Assignme		Guideway Type			Ball Type Linear	Ball Type Linear	Roller Type Linear					
Parelia Auto Pare	Travels Axis	Travel Distance	X Axis	mm	180	180	240	240	240	240	265	265
Travels Avas			Z Axis	mm	350	350	810	810	810	810	1250	1250
Asia Motors		Panid Traverse Pate	X Axis	m/min	36	36	30	30	30	30	30	30
Available Coltrol percentant Available Avail			Z Axis	m/min	36	36	30	30	30	30	30	30
Part			X Axis	m/min	1~10	1~10	1~10	1~10	1~10	1~10	1~10	1~10
Axis Motors Feed Motor Power X Axis Nem			Z Axis	m/min	1~10	1~10	1~10	1~10	1~10	1~10	1~10	1~10
Asis Motors		Food Motor Dower	X Axis	kW	2,2	2,2	3	3	3	3	4	4
Feed Motor F		reed Motor Fower	Z Axis	kW	2,2	2,2	3	3	3	3	4	4
Feed Motor Type		5 114 . 5	X Axis	N-m	8/32,0	8/32,0	12/35,0	12/35,0	12/35,0	12/35,0	22/64	22/64
Max Sprindle Speed Virtimi County	Axis Motors	Feed Motor Power	Z Axis	N-m	8/32,0	8/32,0	12/35,0	12/35,0	12/35,0	12/35,0	22/64	22/64
ZAus Gr84000 Gr824000 Gr8240000 Gr824000 Gr8240000 Gr824000 G		Food Motor Turo	X Axis		αiF 8/4000	αiF 8/4000	αiF 12/4000	αiF 12/4000	αiF 12/4000	αiF 12/4000	αiF 22/3000	αiF 22/3000
Main Spindle Motor Power W		Feed Motor Type	Z Axis		αiF 8/4000	αiF 8/4000	αiF 12/4000	αiF 12/4000	αiF 12/4000	αiF 12/4000	αiF 22/3000	αiF 22/3000
Main Spindle Motor Type				r/min	6000	6000	4500	4500	3500	3500	2500	2500
Main Spindle Motor Type				kW	11/15,0	11/15,0	15/18,5	15/18,5	18,5/22	18,5/22	22/26	22/26
Main Spindle Max. Spindle Torque N-m 188 188 339,5 532,5 523,5 523,5 523,6 524,4 586,4		-										
Spindle Rose Spin				N-m		188					854,4	
Spindle Bearing Diameter (Front) In/Out	Main Spindle			ASA	A2-6	A2-6						
Spindle Intrough Hole Min. Spindle Indexing Angle (C-Axis) degree 0,001 0,00		•		mm	80/125	80/125	100/137	100/137	130/200	130/200	170/260	170/260
No of Tool Stations				mm		66	76	76		98	131	
No of Tool Stations				degree		0,001		0,001		0,001		0,001
OD Tool Size					12		12		12		12	
Max. Boring Bar Size				mm	25x25	25x25	25x25	25x25	25x25	25x25	25x25	25x25
Turret Indexing Time (1 Statistion Swivel) s 0,11 0,11 0,15 0,15 0,15 0,15 0,15 0,16 0,16 0,16 0,16 0,16 0,16 0,16 0,16	Turret	Max. Boring Bar Size		mm	40	40	40	40	50	50	50	
Max. Rotary Tool Speed (C-Axis) m/min 6000 6000 6000 6000 6000 8775 87755				S	0,11	0,11	0,15	0,15	0,15	0,15	0,15	
Rotary Tool Motor Type (C-Axis) N-m Gil 2/10000 Gil 3/10000 Gil 3/10000 Gil 3/10000 Rotary Tool Motor Torque (C-Axis) N-m 14 2.36		- ,		m/min								
Rotary Tool Motor Type (C-Axis) N-m Gil 2/10000 Gil 3/10000 Gil 3/10000 Gil 3/10000 Rotary Tool Motor Torque (C-Axis) N-m 14 2.36				kW		2,2/3,7		3,7/5,5		3,7/5,5		3,7/5,5
Turret Driven Type						αil 2/10000		αil 3/10000		ail 3/10000		αil 3/10000
Turret Driven Type		Rotary Tool Motor Torque (C-Axis)		N-m		14		23,6		23,6		23,6
Repeatability-X/Z					Servo Mech.	Servo Mech.	Servo Mech.	Servo Mech.	Servo Mech.	Servo Mech.	Servo Mech.	Servo Mech.
Repeatability-X/Z	A			mm	0,002/0,004	0,002/0,004	0,002/0,004	0,002/0,004	0,002/0,004	0,002/0,004	0,002/0,004	0,002/0,004
Tailstock Travel mm 550 550 850 850 850 850 850 1100 1100 1	Accuracy	Repeatability-X/Z		mm	0,001/0,002	0,001/0,002	0,001/0,002	0,001/0,002	0,001/0,002	0,001/0,002	0,001/0,002	0,001/0,002
Quill Travel mm 100 100 125 12	Tailstock	Tailstock Travel		mm	550	550	850	850	850	850	1100	1100
Quill Travel mm 100 100 125 12				mm	80	80	80	80	80	80	100	100
Quill Bore Taper				mm	100	100	125	125	125	125	125	125
Coolant Capacity Motor & Pressure & Volume Coolant Pump kW - (bar) 1,1 (4) 1,1 (Quill Bore Taper			4	4	4	4	4	4	5	5
& Pressure & Volume Coolant Tank Capacity liter 140 140 160 160 160 160 200 200 Length mm 2400 2510 4230 4230 4230 4230 3800 3800 Machine Dimensions (Approx.) Width mm 1675 1675 1901 1901 1901 1901 1700 1700 (Approx.) Height mm 1760 1760 1962 1962 1962 1962 1962 1750 1750 Weight kg 3000 3200 4300 4500 5000 5500 6500 6800 Control System FANUC 0i -TF TANUC 0i -TF TANUC 0i -TF	Power Source	·		kVA	35	35	35	35	44	44	44	44
& Pressure & Volume Coolant Tank Capacity liter 140 140 160 160 160 160 200 200 Length mm 2400 2510 4230 4230 4230 4230 3800 3800 Machine Dimensions (Approx.) Width mm 1675 1675 1901 1901 1901 1901 1700 1700 (Approx.) Height mm 1760 1760 1962 1962 1962 1962 1962 1750 1750 Weight kg 3000 3200 4300 4500 5000 5500 6500 6800 Control System FANUC 0i -TF TANUC 0i -TF TANUC 0i -TF	Coolant Capacity Motor				1,1 (4)	1,1 (4)			1,1 (4)			
Machine Dimensions Length mm 2400 2510 4230 4230 4230 4230 3800 3800 Width mm 1675 1675 1901 1901 1901 1901 1700 Height mm 1760 1760 1962 1962 1962 1962 1750 1750 Weight kg 3000 3200 4300 4500 5000 5500 6500 6800 Control System CNC Control System FANUC 0i -TF		•										
Machine Dimensions (Approx.) Width mm 1675 1675 1901 1901 1901 1901 1901 1700 Weight mm 1760 1760 1962 1962 1962 1962 1750 1750 Weight kg 3000 3200 4300 4500 5000 5500 6500 6800 Control System CNC Control System FANUC 0i -TF	F			mm	2400	2510						
(Approx.) Height mm 1760 1760 1962 1962 1962 1962 1962 1750 Weight kg 3000 3200 4300 4500 5000 5500 6500 6800 Control System CNC Control System FANUC 0i -TF				mm								
Weight kg 3000 3200 4300 4500 5000 5500 6500 6800 Control System CNC Control System FANUC 0i -TF FANUC				mm								
Control System CNC Control System FANUC 0i -TF				kg								
Control System	Control Control	-										
Screen 15" Colour LCD 15" Colour LCD	Control System				15" Colour LCD	15" Colour LCD	15" Colour LCD	15" Colour LCD	15" Colour LCD	15" Colour LCD	15" Colour LCD	15" Colour LCD



Our high-precision surface grinder machine's capability to operate with any kinds of materials for longitudinal and cross directions grinding ensures maximum accuracy.

- 10" user-friendly touch-screen panel
- Vertical and cross travel driven by AC servo motor with ball screw + MPG
- Precise chips removal for cross travelling and vertical axis with NC controlling system
- Electric-Hydraulic system controls the longitudinal travelling
- Ultra-precise, strong, direct-drive without backlash rigid shafts are positioned in multiple locations
- V guide-rails, covered with protective casing, provides finer grinding surface finish
- Hand-scraped prism box guide-rails provides the finest grinding surface finish
- Free of charge for assembling machines and educational support domestically
- On-time service with spare parts and delivery



Standard Equipments

- ✓ Omron NC controls for vertical and cross feed driven axis
- ✓ 10" Colour LCD touch screen panel
- ✓ Remote hand-wheel
- ✓ Semi quarding for table
- ✓ Grinding wheel flange
- ✓ Electromagnetic table (400X800)
- ✓ Balancing arbor
- ✓ Chuck controller for electromagnetic table
- ✓ Leveling bolts & plates
- ✓ Wheel balancing stand
- ✓ Lifting screews
- ✓ Grinding wheel (Ø350xØ127x40)
- ✓ Puller for wheel flange
- ✓ Table type wheel dresser (with the diamond)
- ✓ Coolant equipment
- ✓ Hydraulic unit with the oil (100 Lt)
- ✓ Work light and program light
- ✓ Tools & Box
- ✓ CE

Optional Equipments

- ✓ Mitsubishi NC controls for vertical and cross feed driven axis
- ✓ Additional wheel flange
- ✓ Parallel wheel dresser on wheel head (with the diamond)
- ✓ Sin bar with magnetic (V-S 100M)
- ✓ Auto paper strip filter with magnetic separator coolant system
- ✓ Tool maker vice (VMV-40)
- ✓ Demagnetizer (for work piece) (VDM-68)
- ✓ Sine bar (VS-100)
- ✓ Punch former with the sine plate (V-PB-BS)

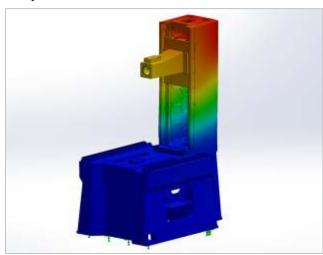
Body Structure

Stress relieved meehanite casting with annealed body structure provides working under heavy conditions, vibration damping, high precision and high resistance.



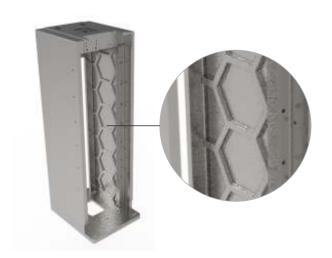
Finite Element Method

By using the finite element method, optimum body structure is obtained.



Column structure

Due to comb support at column, high resistance and vibration damping performance.



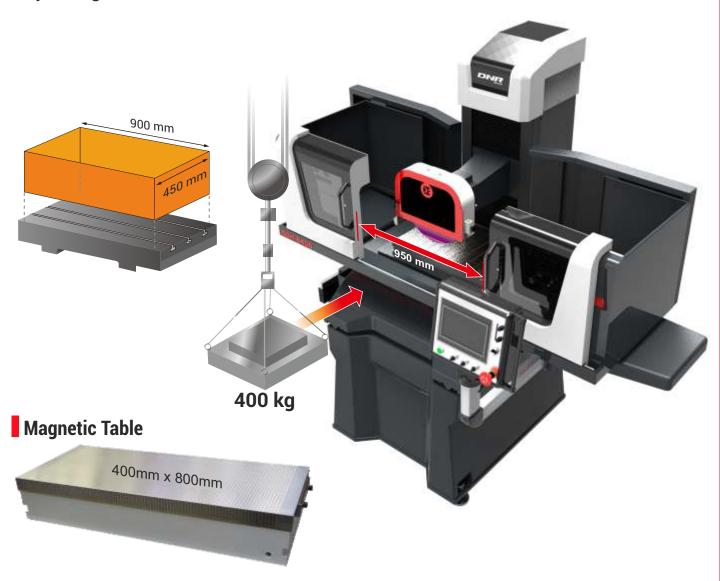
Linear Guide Way System

Meehanite casting and hand scrapped due to Turcide-B protective casing box-prism rail system precise linear way, positioning and without vibration running.



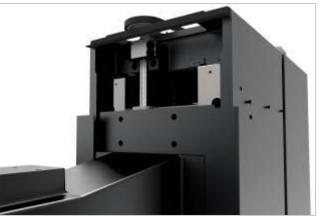


Operating Field and Table Measurement



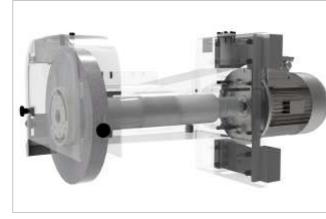
Column Axis

Hardned and protected casing rails with Turcid-B rigid linear way due to high precision, front loading, grinded ball-screw precise positioning and repeatability.



Direct-Drive Spindle

Due to direct drive motor connection, pre-loaded and precise roller type bearing supported with spindle provides excellent surface and precise grinding.



Control Unit

Easy to use with current and technologic modules, operator friendly interface and ergonomic design.





Coolant Tank (Optional)

100 lt capacity, self-filtered and functional tank design provides optimum cooling and easy caring.



Hydraulic Unit

Due to electronic controlled with hydraulic unit of table axis movement, even if hard conditions, fast and stable working capability.



Automatic Lubrication System

By using two different pumps at table axis and all other axis, effective lubrication provides longevity of the equipment.





SGH-B 450 (O)

e Size Grinding Lenght (Longit Grinding Width (Crossw	udinal)	mm mm	450*900
	udinal)	mm	
Grinding Width (Crossw			900
	ise)	mm	450
Distance from Center of	mm	500	
Distance from Center of	mm	75	
e Guideway		V&Flat way	
ot Number/Size		1/14H7	
Max. Safety Table Load	kg	400	
Screw for Vertical Feed	mm	C3 25	
Screw for Cross Feed	mm	C6 25	
d Power Up/Down	mm/min	6000	
d Power Cross Feed	mm/min	6000	
Feeding Setting	mm	0,001	
e Speed Approx	Longitudinal	m/min	5~25
C	Cross	mm	0,05~20
Feed increment	Vertical	mm	0,001
Spindle Motor Power	kW	4	
Spindle Motor Speed	rpm	1440	
o-Motor Power for Vertic	kW	0,75	
o-Motor Speed for Vertic	rpm	3000	
o-Motor Type for Vertica		R88M-G75030H-SB2	
o-Motor Torque for Verti	N-m	2,4	
o-Motor Power for Cross	kW	0,75	
o-Motor Speed for Cross	rpm	3000	
o-Motor Type for Cross F		R88M-G75030H-S2	
o-Motor Torque for Cross	N-m	2,4	
Notor For Longitudinal Ax	kW	4	
Notor Speed for Longitud	rpm	1440	
ubrication Pump Motor I	kW	0,048	
uency Inverter		3G3MX2-A4040	
d	rpm	100-1500	
mum Speed	rpm	2200	
ension (OD/ID/W)	mm	Ø350xØ127x40	
ric Power Supply (Rated	kVA	22,3	
th	mm	3280	
h	mm	2750	
ht	mm	2151	
ht	kg	3700	
ant Pump	kW-(bar)	0,2-(0,4)	
ant Tank Capacity	liter	100	
aulic Pump	kW-(bar)	4-(40)	
aulic Tank Capacity	liter	100	
ystem		Omron CP1E	
en		10" Cd	olour Lcd Touch Screen
	Distance from Center of a Guideway of Number/Size I Max. Safety Table Load Screw for Vertical Feed Screw for Cross Feed d Power Up/Down d Power Cross Feed Feeding Setting a Speed Approx Feed Increment Spindle Motor Power Spindle Motor Speed for Vertical Spindle Motor Speed for Vertical Spindle Motor Speed for Vertical Spindle Motor Type for Vertical Spindle Motor Type for Vertical Spindle Motor Type for Cross Spindle Motor Type for Cross Spindle Motor Torque for Cross Spindle Motor Speed for Cross Spindle Motor Speed for Cross Spindle Motor Speed for Cross Spindle Motor Type for Cross Spindle Motor Type for Cross Spindle Motor Type for Cross Spindle Motor Speed for Longitudinal Application Pump Motor Spindle Motor Speed for Longitudinal Spindle Motor Sp	Distance from Center of Spindle to Table e Guideway of Number/Size I Max. Safety Table Load Screw for Vertical Feed Screw for Cross Feed d Power Up/Down d Power Cross Feed Feeding Setting e Speed Approx Feed Increment Cross Spindle Motor Power Spindle Motor Speed O-Motor Power for Vertical Feed O-Motor Type for Vertical Feed O-Motor Type for Cross Feed O-Motor For Longitudinal Axis Motor Speed for Longitudinal Axis Lubrication Pump Motor Power Unency Inverter Odd Imum Speed Dension (OD/ID/W) Ortic Power Supply (Rated Capacity) Orth Inth Inth Inth Inth Inth Inth Inth In	Distance from Center of Spindle to Table Guideway of Number/Size I Max. Safety Table Load Screw for Vertical Feed Screw for Cross Feed M Mover Up/Down d Power Up/Down d Power Cross Feed Espeed Approx Feeding Setting Espeed Increment Cross Spindle Motor Power Spindle Motor Speed O-Motor Speed for Vertical Feed O-Motor Type for Vertical Feed O-Motor Torque for Vertical Feed O-Motor Torque for Cross Feed Co-Motor Type for Cross Feed O-Motor Type for Cross Feed O-Motor Torque for Cross Feed O-Motor For Longitudinal Axis Motor Speed for Longitudinal Axis Motor Speed for Longitudinal Axis Motor Speed for Longitudinal Axis Input Company Inter Comp

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